

5/15

DART AEROSPACE LTD	Work Order :	22658
Description: Console Side RH (407 Hi-Slope)	Part Number:	D2604-2
<u>Note: Issue with Part Number D2604-1</u>		
Drawing: D2604 Rev. A1 04.11.17	Qty:	9 XQ

Stock of 10 RF 02/05/05

Step	Location	Procedure	By	Date	QTY
1	EXPEDITING	Issue W/O	JK	05.03.09	10
2	CNC CELL / METAL	Cut Blank per template DT 8247 <u>Note: 1 Blank makes: D2604-1(Qty: 1), D2604-2(Qty: 1)</u> Material: .040 - 2024-T3 Batch <u>M16302</u>	EP	05/04/07	10
3A	HAAS	Machine per folio D2604	EP	05/04/07	10
4	QC	Inspect Level 2	EP	05/04/07	10
5A	QC	Inspect Level 8	JB	05/04/07	10
6	METAL	Form per Dwg D2604	JB	05/04/11	10
7	QC	Inspect Level 5	JB	05/04/12	9
8	FINISHING	Acid etch & alodine as per QSI 005	ML	05/04/15	9
9	STORES	Identify and stock	ML	05/04/15	9
10	EXPEDITING	Close W/O Inspect level 21 Cost / part <u>16.94</u> sac 05/04/19 (9) <u>16.94</u>	JK	05.04.20	9

Rev	Date	Change	Revised By	Approved
A	96.07.27	New Issue		
B	98.05.08	Added drawing revision	KB	
C	98.11.25	Added Inspection Levels, Jig numbers	DM	
D	02.06.05	Added alodine finish TSR 1290	NG	L.C 2/6/6

RELEASED

02/06/05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05/04/12	6	1 scrap overbend	AB parasit	Destroy	SB 05/04/13 05.04.13	AB 05.04.13	BB parasit	BB 05.04.13

Part No: D2604-2

PAR #: _____

Fault Category: ~~Quality Design / Control~~

NCR: Yes

No DQA: 

Date: 05/04/12

NOTE: Date & initial all entries

QA: N/C Closed: 

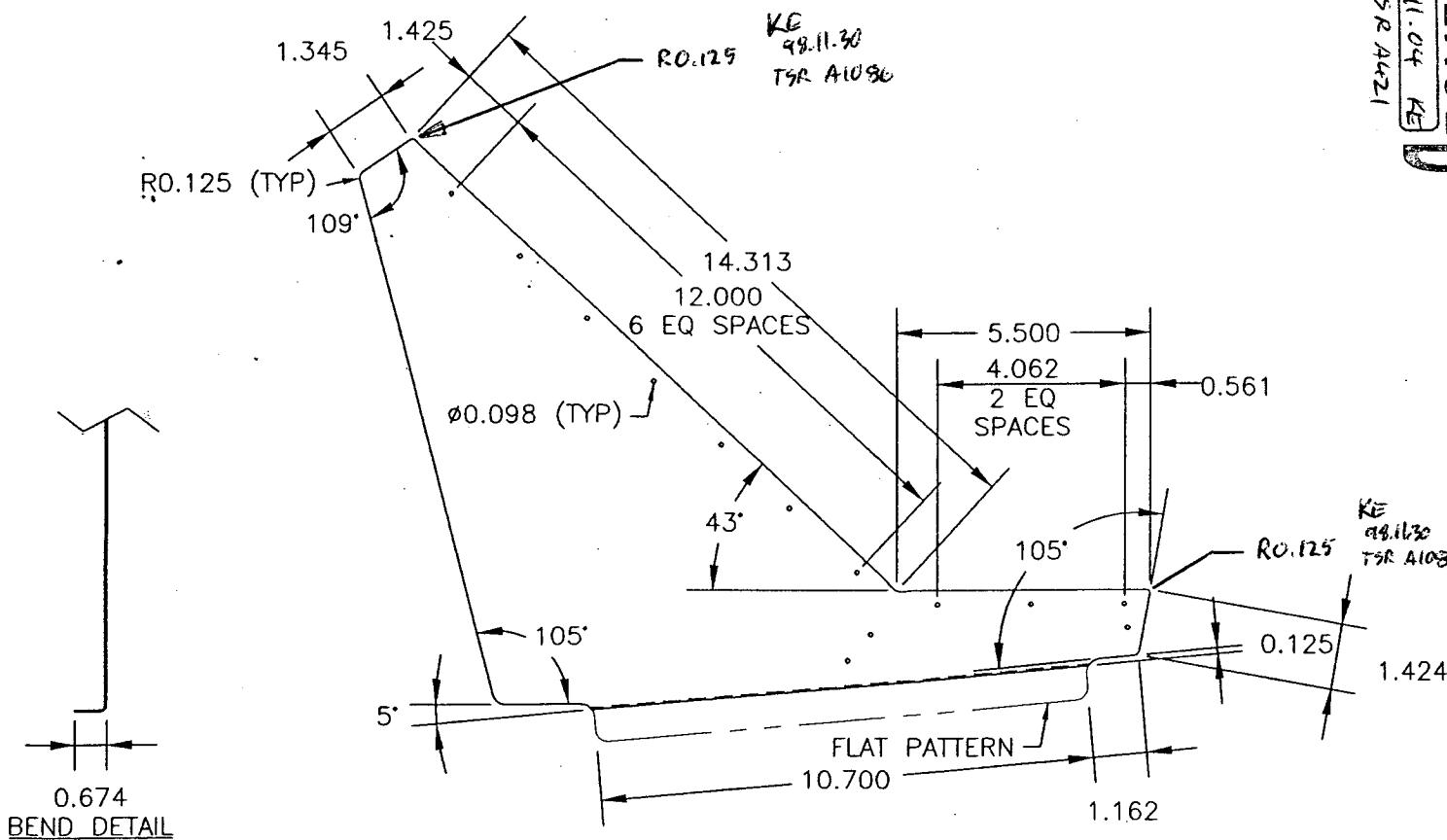
Date: 05.04.12

DART**RELEASED**

97-11-04 KE

TSR A421

DESIGNER	DRAWN BY	DART AEROSPACE LTD	
CHECKED	APPROVED	VICTORIA INTERNATIONAL AIRPORT, CANADA	
DATE	DATE	REV. A	
KE	JK	97-10-24	97-10-24
A	A	D2604	D2604 WAS D206-547-23/-24
		TITLE	SHEET 1 OF 1
		CONSOLE SIDE	SCALE
			1:4

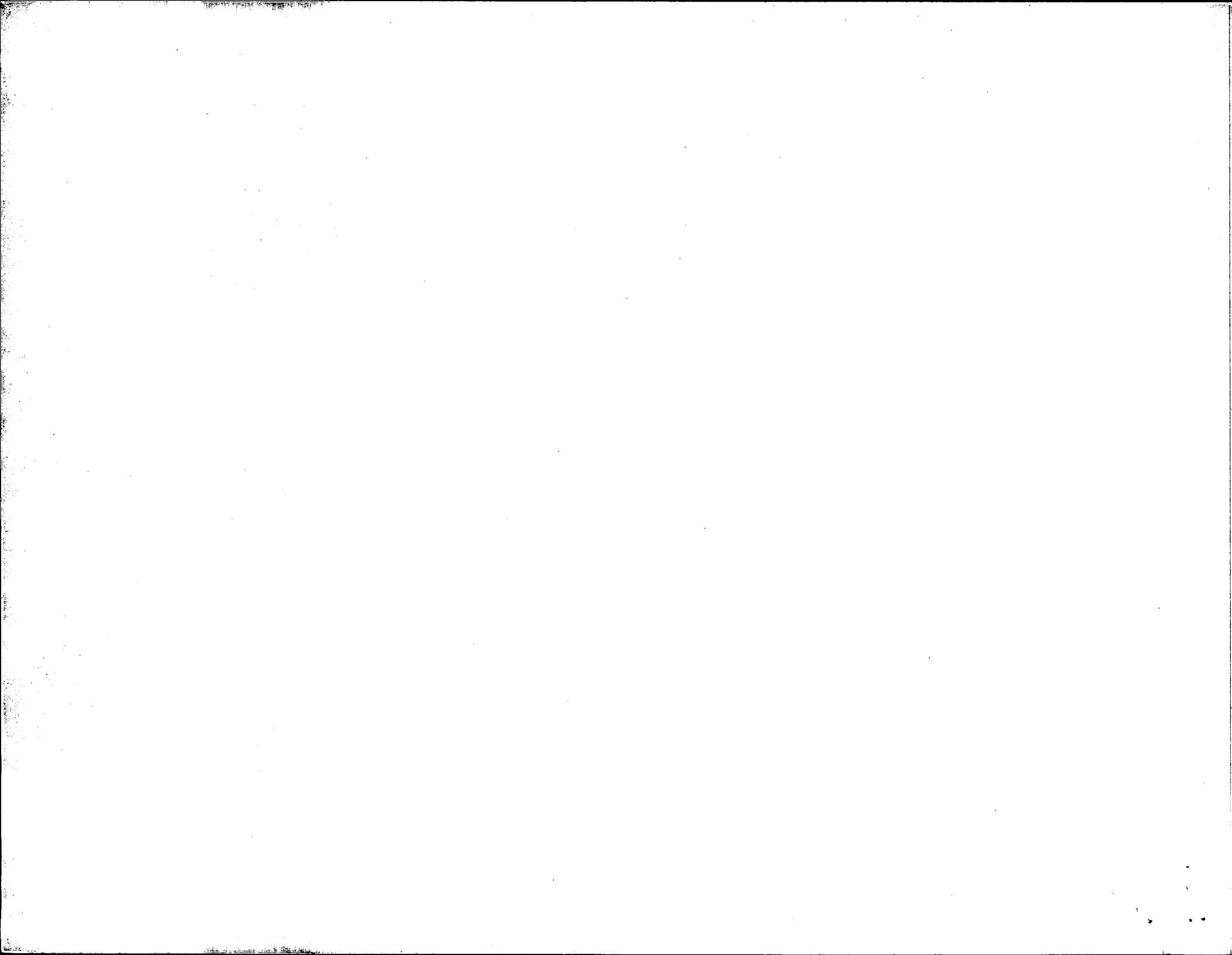


MATERIAL: 2024-T3 (QQ-A-250/4) 0.040 THICK
 PROFILE CONTROLLED BY FOLIO H2604
 BEND RADIUS 0.093

FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 (A)
 D2604-1 SHOWN
 D2604-2 OPPOSITE

WORK ORDER
 NO. 22658

U C COPY
 S C CUTTING NOTICE
 R C DOCUMENT



Job Costing Report

Dart Aerospace Ltd.
HawkesburyMar 08, 2005
03:17 pm

Work Order No : 0022658
 Project Name : D2604-2
 Project For : WK515
 Work Order Type : Main
 Main WO Number :
 House Part Number : D2604-2
 Description : 407 Hi Console Side RH
 Manufactured : Yes
 Amount Req'd : 10
 Amount Done : 0
 Start Date : 03-08-05
 Est Finish Date : 04-08-05
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd : \$0 Posted to Finished Goods

Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00

Order Entry No :
 OE Value : 0.00

Est Margin : 0.000%
 Actual Margin : 0.000%

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden :	0.00	0.00	0.00		
<hr/>					
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss) :	0.00	0.00

UK DAIKI AEROSPACE LTD

Work Order: 22658

Desarrollando Console JADE

Part Number: D2604-2

Inspection Date: D2604 Rev: A

Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

METHANE CYCLE

Ep

Audited by:

Prototype Approval:

311

05/04/07

Date: _____

10
08-07-07

Date: _____

N/A

REFERENCES

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100000

Change and Challenge

Revised by _____

Revised